



Dart Aerospace Ltd.
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Canada

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Plw
003730

JUN 07 2018

D407-559-115
Job Sheet 178734



Part No: D407-559-115

Job Qty: 2 ea

Part Name: 206L Series/407 Bearpaws - Run-on Landing Wearplate Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/14/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-07-23 JLM VERIFIED BY:DD

Ship Via:

JUN 07 2018

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier Lead Time	
90	Start up Operation	2 Ea	6/14/18	6/14/18	0.00	0.00	Start Up Stores/Pkg-2	JUN 07 2018
151	Packaging	2 pcs	6/14/18	6/14/18	0.00	0.00	Packaging1-4	
160	QC	2 pcs	6/14/18	6/14/18	0.00	0.00	QC4	
165	DC	2 pcs	6/14/18	6/14/18	0.00	0.00	DC	
170	Packaging	2 pcs	6/14/18	6/14/18	0.00	0.00	Packaging3-2	
180	QC21-FG	2 Ea	6/14/18	6/14/18	0.00	0.00	QC21	

Part Op 165 - Photocopy blue file and type labels per PPP D407-559-115 CHG001
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-20A	Bolt	24 Ea (12 ea)	90-Start up Operation	5054106
D2274	Radius Block	24 Ea (12 ea)	90-Start up Operation	5017106/1x18
D2432-3	206 (24") Bearpaw	4 Ea (2 ea)	90-Start up Operation	5062935
D2529	Washer	24 Ea (12 ea)	90-Start up Operation	5052413
D4011-1	Clamp, Short	12 Ea (6 ea)	90-Start up Operation	5035698
D4012-1	Cushion	12 Ea (6 ea)	90-Start up Operation	5067408
MS21042L4	Nut	24 Ea (12 ea)	90-Start up Operation	5044252
NAS1149D0463J	Washer	24 Ea (12 ea)	90-Start up Operation	5056039
				5055952

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-20A	24	118	0
	D2274	24	275	0
	D2432-3	4	4	0
	D2529	24	1,897	0
	D4011-1	12	80	0
	D4012-1	12	97	0
	MS21042L4	24	3,141	0
	NAS1149D0463J	24	5,339	0



Container No: S079046



Part: D407-559-115

Job No: 178734

Serial No/Batch: S079046

Revision:

Inspector:

Exp Date: 06/07/2018

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL: 1 613 832-1120
Email: sales@dartaero.com
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Date: 06/07/18

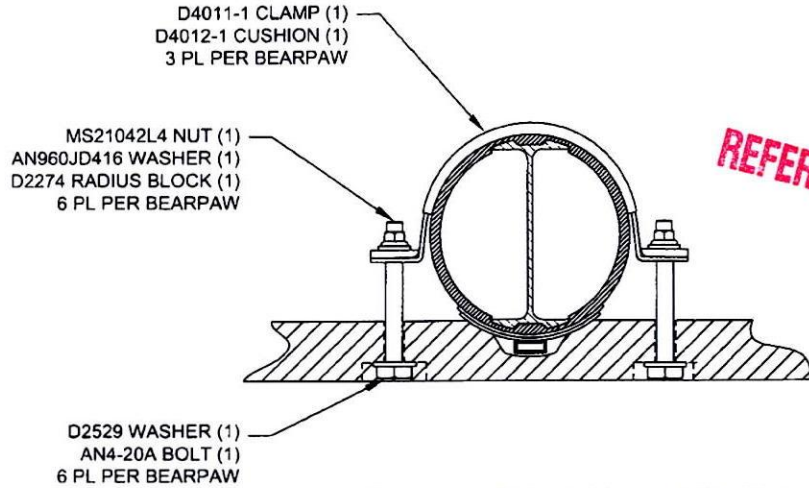


Figure 2 - D4011-1 Clamp Installation

4.0 PARTS LIST

QTY -115	PART NUMBER	DESCRIPTION
	D407-559-115	BEARPAW INSTALLATION
12	D2274	RADIUS BLOCK
12	D2529	WASHER
2	D2432-3	BEARPAW
6	D4011-1	CLAMP
6	D4012-1	CUSHION
12	AN4-20A	BOLT
12	AN960JD416	WASHER (NAS1149D0463J)
12	MS21042L4	NUT

REFERENCE ONLY

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY:

D. SHEPHERD (DE # 02)

DATE: 12.07.05
CERT. NO.: SH92-17
ISSUE NO.: 7

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AP	
CHECKED		DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9624 SHEET 3 OF 4
APPROVED		TITLE SCALE
DE APPR.		BEARPAW INSTALLATION NTS
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